This document is intended to provide operating instructions for the **ATA Torque Anchor Redress Kit** line of Evolution Oil Tool products. This guide is property of Evolution Oil Tools Inc. and is provided to the customer for information purposes only. It is requested that the document not be reproduced in any way, in whole or in part, or distributed without the express written consent of Evolution Oil Tools Inc. The document is uncontrolled if printed.
Redressing ATA Torque Anchor Redress Kit

Installation Procedure

1. Remove one Set Screw with Allen Key. Only one set screw needs to be removed to redress. Either set screw can be removed.

2. Hold block tightly as spring energy exists.

3. Slide the Anchor Block towards the side of the removed screw until the opposite Anchor Block end pops out of the anchor retaining hole. Use a rubber hammer or screwdriver.
Redressing ATA

4. Remove Anchor Block and Springs.

5. Repeat steps 1-4 for all remaining Anchor Blocks.

6. Insert new Anchor Block end into the Anchor Retaining hole on the side without the set screw.

7. Insert new springs centered under the Anchor Block. Ensure the springs are seated in the spring groove on the Anchor Block.

8. Compress the springs using the Anchor Block and slide the opposite anchor block end into the anchor retaining hole in the direction of the set screw. A Rubber Hammer may be required to hammer the anchor block.
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9 Insert second Set Screw.

10 Ensure that the springs are still located in the center of the Anchor Block.

11 Ensure that all set screws are in place and tight.

12 Repeat steps 6-11 for remaining Anchor Blocks.
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